No Limit Fabrication Universal Venturi Install

1st Find a section of exhaust past any mufflers or resonators and past or about a foot behind any harsh bends in the exhaust. The mufflers or resonators could cause back pressure as well as if it is too close to a bend the exhaust can cavitate and hinder the performance of the Venturi.

2nd Once you have picked the location of where you are going to install the venturi you are going to need a drill and a step bit. You can put the hole on any part of the exhaust top, bottom, or on the side it really comes down to if you want to see it or not.

3rd Now you can begin to drill the hole and you are going to want to check from step to step and make sure you don't make the hole too big. Once the hole is the correct size you can now weld in the Venturi.

4th You are going to want the part of the venturi that goes in the exhaust to be pointing towards the rear of the truck so that the exhaust flow will create the vacuum/venturi and pulls the crankcase pressure out of the engine. If you install it backwards you will be forcing exhaust into the crankcase and can over pressurize the crankcase and cause damage to your engine.

